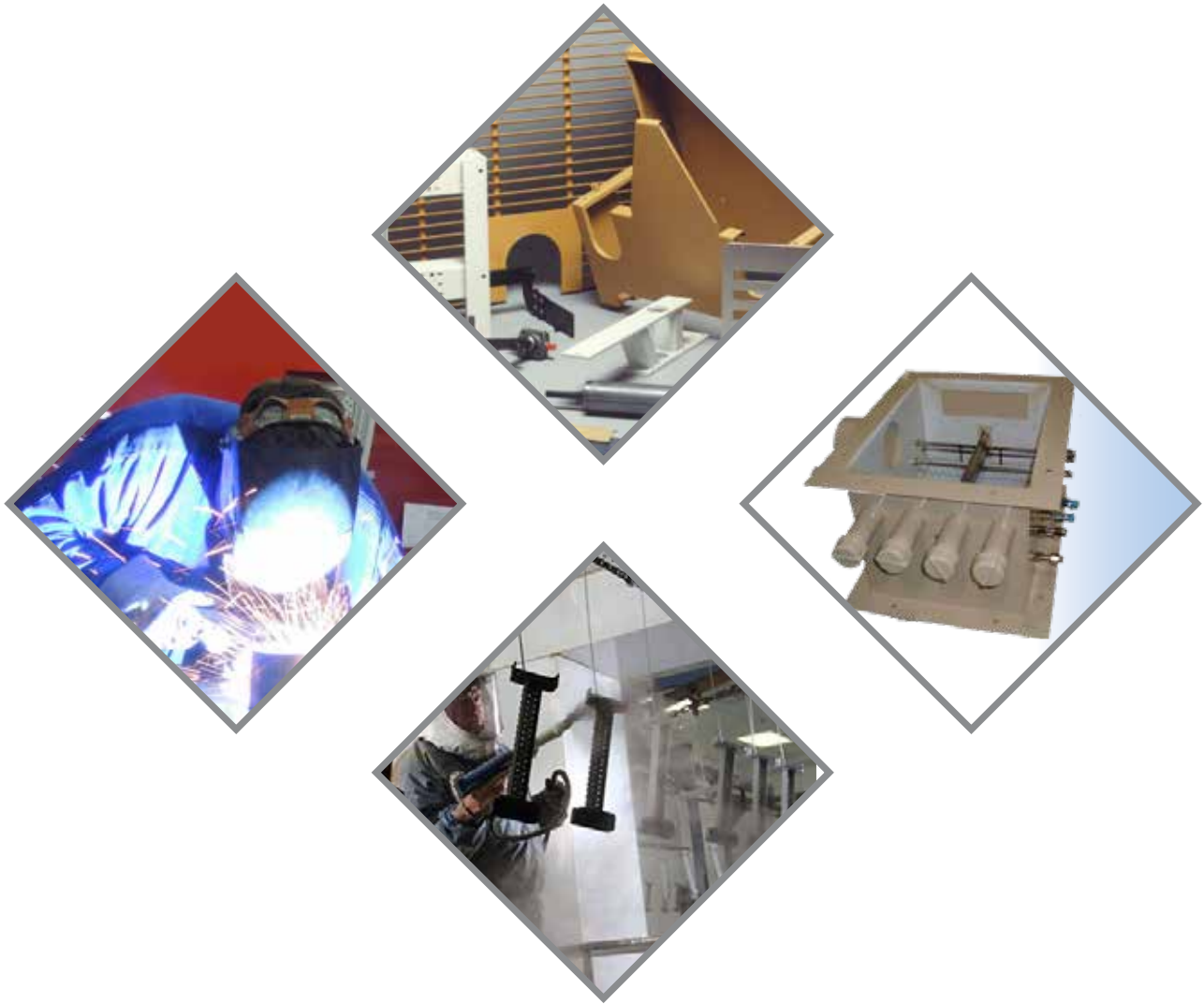


*Your One Stop Source for*  
**CUSTOM FABRICATION**  
**CONTRACT MANUFACTURING**

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**WB<sup>®</sup>**  
**WILL-BURT**

[WWW.WILLBURT.COM](http://WWW.WILLBURT.COM)



The Will-Burt Company is your One Stop Source for contract manufacturing and custom fabrication that delivers quality products on-time. Metal fabrication, assembly and a state-of-the-art powder coat line are the foundation of our capabilities and are housed in 400,000 square feet of manufacturing space in Orrville, Ohio. A highly skilled workforce provides the craftsmanship and are

guided by a 6S process of creating and maintaining a high performance workplace. These capabilities allow Will-Burt to deliver superior products at a competitive value.



Will-Burt understands you expect the best products delivered on-time. Our quality system is certified ISO 9001:2015 certified. These worldwide recognized certifications ensure that our manufacturing processes deliver quality products in a manner that is compliant with all environmental, legal and other requirements.



Quick-Turn® is an independent shop within Will-Burt specializing in fast turnaround quotes, rapid fabrication, prototypes and emergency parts. Parts can often be produced without tooling investment reducing lead time and capital expense.



**Will-Burt is 100% employee-owned by a highly skilled and dedicated workforce.**



## POWDER COAT SERVICES

Will-Burt installed an advanced powder coat finishing line that produces a high quality and durable Class A Industrial Finish in 2013. This coating facility was featured in the October 2013 edition of Powder Coated Tough magazine and is known as one of the most advanced systems currently in operation in the eastern US.

### PROCESS AND CAPABILITIES

- **Up To Class A Finish Per Customer Requirement**
  - Large Part Capable
- **48" x 72" x 120"**
- **Contaminant-Controlled System**
  - Environmentally regulated paint room and enclosed line
  - 14 automatic guns
  - 4 manual guns
  - 2 coat capable
- **Fast color changeovers**
  - Color-on-Demand System
- **7 Stage R/O Rinse**
  - Includes advanced pre-treatment
- **2 Curing Ovens**
  - Complies with Will-Burt's ISO 9001:2015 Quality Management System



**Will-Burt also offers wet painting for products that do not require powder coat or exceed the powder coat line's capacity.**



## **CERTIFIED WELDERS / WELD INSPECTORS**

Our welders are certified per AWS standards. We can weld steel, stainless and aluminum using both manual and robotic processes.



## **LASER CUTTING**

Our leading edge flatbed laser machine guarantees high productivity and efficiency. Maximum performance is delivered from thin sheet to thick plate. Superior cut edge finish.



## **FORMING**

Our press brakes feature high precision, high speed forming, state-of-the-art six axis back gauges, CNC crowning, and premium precision ground, segmented tooling to form your most complex parts.



## **MILLING & TURNING**

We have a wide variety of machining capabilities utilizing numerous manual machines, as well as seven CNC lathes and six CNC machining centers.



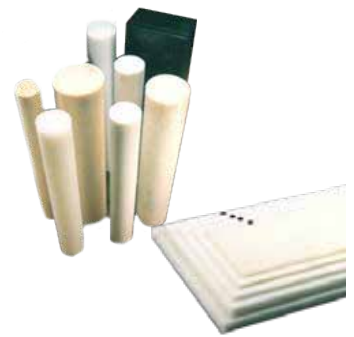
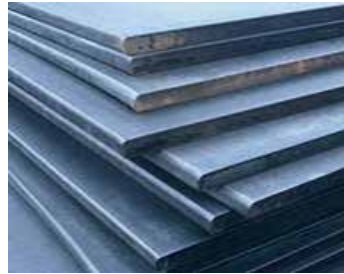
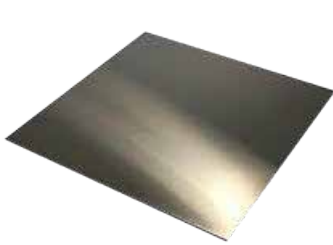
## **ASSEMBLY / PACKAGING / STORAGE**

As your "1 Stop Source" we offer turn-key solutions that include efficient product assembly, packaging and storage. Our location in Orrville, Ohio puts us just a few hours away from most Midwest manufacturing and assembly operations.



## MATERIALS

- **Stainless Steel**
- **Carbon Steel**
- **Armor Plate Steel**
- **Plastics**
- **Brass**
- **Copper**
- **Composites and Carbon Fiber**
- **Aluminum**



**Stainless Steel**

**Carbon Steel**

**Armor Plate Steel**

**Plastics**



**Brass**

**Copper**

**Composites &  
Carbon Fiber**

**Aluminum**



## QUICK-TURN



*For your prototyping and emergency part needs*

- ✓ Design engineering collaboration
- ✓ **QUOTATIONS** in as little as 24 hours
- ✓ **PRODUCT** delivered in as little as 2-7 days
- ✓ No Tooling Required – **FASTER** turnaround
- ✓ Prototyping to full **PRODUCTION** from Will-Burt



## General Specifications

### Materials

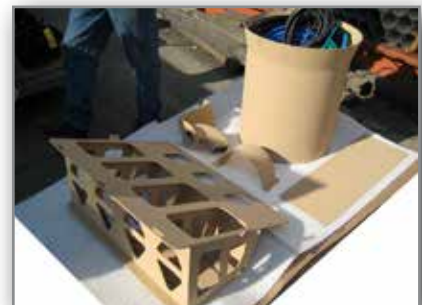
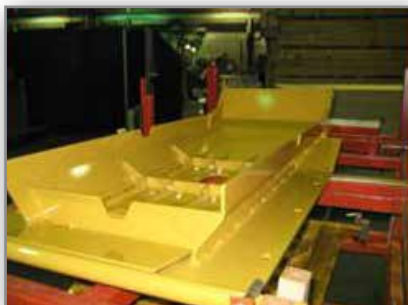
Mild Steel	18 Gage – 1.00 Inch (1mm – 25.4mm)
Stainless	20 Gage – .750 Inch (1mm – 19.1mm)
Aluminum	.030 Inch – .500 Inch (.76mm – 12.7mm)

### Maximum Part Size

**48" x 72" x 120"**  
(1,219mm X 1,828mm X 3,048mm)

### Maximum Part Weight

**1,000 LBS. (454kg)**





## CORPORATE FACTS

- ✓ Incorporated in 1918
- ✓ Global Presence
- ✓ Quality System ISO 9001:2015 Registered
- ✓ 400,000 sq. ft. of manufacturing space
- ✓ 7 Manufacturing Facilities
- ✓ USA Contract Manufacturing in Orrville, OH
- ✓ 100% Employee Owned
- ✓ 400+ Associates



Corporate Offices | Orrville, Ohio



Manufacturing | Orrville, Ohio



Composites | Orrville, Ohio

The Will-Burt Company also manufactures and distributes a wide variety of finished products sold under the Will-Burt, GEROH and ITS brand names. A few of our served markets are the military, first responders, broadcasters and cellular providers. We are a worldwide company with manufacturing in Orrville, OH, Tulsa, OK and Germany along with sales offices and distributors throughout the world.



# CONTACT YOUR SALES REPRESENTATIVE TODAY

*The Will-Burt Company, headquartered in Orrville, Ohio, USA, is the world's premier manufacturer of mobile telescoping masts, towers and pan and tilt positioners. We offer virtually every payload elevation and integration solution from the top brands; Will-Burt, GEROH, Integrated Tower Systems (ITS) and MAD – for defense, government, first responders, cellular, broadcast, energy production and other markets. Will-Burt also offers contract manufacturing, metal fabrication, powder-coating, and rapid prototyping services. All Will-Burt Company manufacturing locations are backed by a certified ISO 9001:2015 Quality Management System. Incorporated in 1918, Will-Burt is 100% employee-owned and is classified as a small business.*



## **UNITED STATES** **WORLD HEADQUARTERS**

401 Collins Blvd  
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Telephone: 330.682.7015  
Mast Customer Service: 330.684.4000  
Fax: 330.684.1190  
Email: [info@willburt.com](mailto:info@willburt.com)

## **INTEGRATED TOWER SYSTEMS**

### **A WILL-BURT COMPANY**

2703 Dawson Road, Tulsa, OK 74110  
Telephone: 800.850.8535  
Fax: 918.749.8537  
Email: [programs@itstowers.com](mailto:programs@itstowers.com)

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## **ASIA**

### **SINGAPORE SALES OFFICE**

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Telephone: +65 6832 5689  
Fax: +65 6722 0664