

David Brown Santasalo

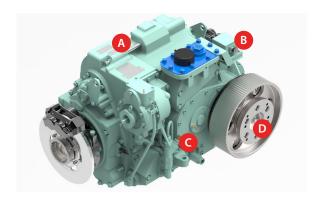
TN15E+ Transmission Family

The TN15E+ is the latest generation in a family of cross drive transmissions with integral steering system, suitable for tracked armoured personnel carriers and armoured fighting vehicles up to 235bhp.

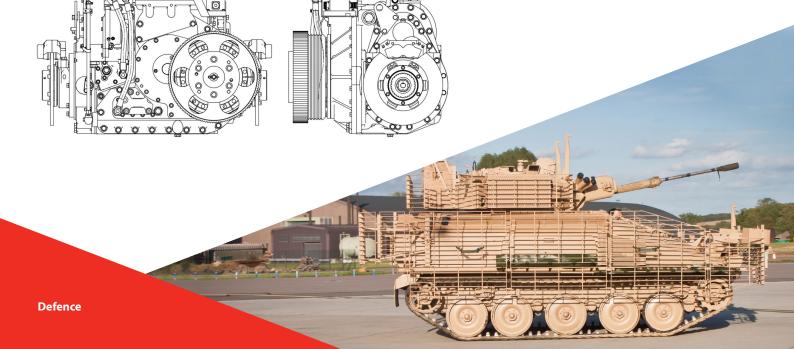
The introduction of dieselisation and new materials throughout the transmission has helped in increasing the original TN15P from 195bhp up to 235bhp, with vehicle weight increased from 9 tonnes to 13 tonnes.

Key features			
Rating	235bhp at 2400rpm		
Configuration	Offset cross drive manual or fully automatic		
Speeds	7 forward, 7 reverse		
Arrangement	Three speed compound epicyclic gear set with low and high ranges. A further multiplate clutch is employed for seventh gear. Remote mounted or close coupled		
	 Manual or automatic gear selection, automatic achieved by replacing the mechanical selector with electro hydraulic valve block which sits in the same space envelope 		
Overall ratio speed	19.4		

Principle dimensions		
Length	627mm	
Height	573mm	
Width	891mm	
Dry weight	425kg	



- A Forward/reverse mechanism
- **B** Data port
- **C** Oil strainer and test point
- D Centrifugal clutch





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Rating

- Maximum input torque 800Nm at 1800rpm
- Maximum input power 235bhp at 2400rpm
- Typical maximum vehicle weight 13 tonnes

Steering

• Merritt-Brown regenerative system employing single disc brakes

Gearbox	Drive ratio (straight)	Steering (typical metres)	Min. radii (feet)
1 (Lx1)	16.10	1.71	5.6
2 (Lx2)	7.18	3.84	12.9
3 (Lx3)	5.15	5.33	17.5
4 (Hx1)	3.10	8.9	29.2
5 (Hx2)	1.72	16.06	52.7
6 (Hx3)	1.31	21.28	69.8
7 (Hx7)	0.83	33.22	109

Lubrication system

- Oil type OMD 90 transmission oil circulated by an integral mounted gear pump driven from the engine input. Pressure regulated by a pre-set integral mounted pressure relief valve
- Full flow filtration system on all E and E+ transmissions, with the main transmission filter mounted on the transmission or vehicle mounted if required

Brakes

- · Main brakes and handbrake system are vehicle mounted
- David Brown Santasalo can assist in the upgrade of existing brake systems or help in designing a complete new system

Control system

- Electro hydraulic fully automatic, electro hydraulic semi- automatic and mechanical hydraulic controllers
- Both the mechanical and the automatic selectors used fit in the same space envelope on the transmission
- Operation of the fully automatic system is by a simple gear selector and an electronic controller – both can be configured to suit individual customer requirements
- David Brown Santasalo can supply harnesses, connections and assist in vehicle integration if required

Input

 Centrifugal clutch – requires larger capacity clutch if vehicle weight approaches 13 tonnes

Auxiliary drive (PTO)

· Belt from centrifugal clutch, if required

Mounting

• Trunnion mounted at the outputs with a reaction mount for remote location next to the input

Upgrades

 Upgrades are available – please contact David Brown Santasalo for further information

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The information contained in this catalogue has been obtained through sources deemed reliable but cannot be guaranteed as to its accuracy. Any information of special interest should be obtained through independent verification and consulted with a David Brown Santasalo representative.

In the interest of continuous development, David Brown Santasalo reserves the right to alter designs and specifications without prior notice.

David Brown Santasalo is certified to ISO 9001:2008, 14001:2015 and 45001:2018. Your David Brown Santasalo representative should be consulted prior to product selection and use. 3X terms and conditions apply. Contact your local David Brown Santasalo representative for details and to check eligibility.

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